



REV. 0



VARNISH CATALOGUE

WATER_{based} PRODUCTS
FOR INTERIOR



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3611T IDROPAC TIX WATER BASED TOPCOAT

OA1305



SECTORS OF USE:

General uses for indoor. Its peculiar verticality makes it suitable for applications of assembled furniture, turned pieces, chairs

SUBSTRATES:

Wooden surfaces; MDF

TECHNICAL CHARACTERISTICS:

Monocomponent product, with excellent chemical-physical resistance, good hiding power, excellent verticality, fast drying and stackability. Formulated with anti-yellowing acrylic resins. Extremely easy to use and low environmental impact thanks to reduced VOC emissions. Excellent versatility: the product can be used as a primer, as a topcoat and as a converter for lacquers, using pastes from the PCA series



VERSIONS: IP3611T [OA1305] TRANSPARENT – 10, 20, 30 gloss – Rev. 1
ILB3611T [OA1305B] WHITE – 10, 20, 30 gloss

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: AD03 cross-linking agent at 2-3% to increase the chemical-physical characteristics. DK160 thinner at 5-10% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1h
TOUCH DRY	2h	2h
STACKABLE	8h	8h
SANDING	6h	6h
COMPLETELY DRY IN	24h	24h
FORCED AIR AT 25°C	12h	12h
OVERCOATING	-	-
INTERVAL BETWEEN COATS without sanding	2/4h	2/4h



5-10-25 LT



3296MT IDROPAC TIX WATER BASED TOPCOAT

OA1310



SECTORS OF USE:

General uses for indoor. Wide versatility

SUBSTRATES:

Wooden surfaces; MDF; laminates; glass

TECHNICAL CHARACTERISTICS:

Mono and bicomponent quality product, with excellent chemical-physical resistance, hiding power, verticality, fast drying and stackability. Formulated with anti-yellowing acrylic resins. Extremely easy to use and low environmental impact thanks to reduced VOC emissions. Excellent versatility: the product can be used as a primer, as a topcoat and as a converter for lacquers, adding pastes of the PCA series with KCS 4.0 Tintometric System, creating customized colors and with reference to NCS, RAL, KEMILAC color range



RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs.

CATAS Test reports: UNI9428 scratch resistance and EN12720 liquids

VERSIONS: IP3296MT [OA1310] TRANSPARENT – 10, 30, 50, 70 gloss – Rev. 3
ILB3296MT [OA1310B] WHITE – 10, 30, 50, 70 gloss

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I3832 [C391P] or I2655 [C393P] or at 10% with I2399M [C390P] to increase the chemical-physical characteristics.

DK160 thinner at 2-5% to decrease viscosity.

AD05 adhesion activator at 2-3% for applications on glass

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1h
TOUCH DRY	3h	3h
STACKABLE	12h	12h
SANDING	6h	6h
COMPLETELY DRY IN	24h	24h
FORCED AIR AT 25°C	4h	4h
OVERCOATING	6h	6h
INTERVAL BETWEEN COATS without sanding	2/4h	2/4h



5-10-25 LT



1311 IDROPAC WATER BASED TOPCOAT

OA1311



SECTORS OF USE:

General uses for indoor. Wide versatility

SUBSTRATES:

Wooden surfaces; MDF; laminates

TECHNICAL CHARACTERISTICS:

Mono and bicomponent product, with excellent chemical-physical resistance, good hiding power, excellent verticality, fast drying and stackability. Formulated with anti-yellowing acrylic resins. Extremely easy to use and low environmental impact thanks to reduced VOC emissions. Excellent versatility: the product can be used as a primer, as a topcoat and as a converter for lacquers, adding pastes of the PCA series with KCS 4.0 Tinting System, creating customized colors and with reference to NCS, RAL, KEMILAC color range



VERSIONS: IP1311 [OA1311] TRANSPARENT – 10, 30 gloss – Rev. 1
ILB1311 [OA1311B] WHITE – 10, 30 gloss

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I3832 [C391P] or I2655 [C393P] or at 10% with I2399M [C390P] to increase the chemical-physical characteristics.
DK160 thinner at 2-5% to decrease viscosity.

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs.

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1h
TOUCH DRY	2h	2h
STACKABLE	12h	12h
SANDING	6h	6h
COMPLETELY DRY IN	24h	24h
FORCED AIR AT 25°C	4h	4h
OVERCOATING	6h	6h
INTERVAL BETWEEN COATS without sanding	2/4h	2/4h



5-10-25 LT





SECTORS OF USE:

Furniture and home furnishings for indoor, objects and wooden profiles. Wide versatility

TECHNICAL CHARACTERISTICS:

Monocomponent product, with good chemical-physical resistance and hiding power, excellent verticality, fast drying and stackability. Formulated with anti-yellowing acrylic resins. Extremely easy to use and low environmental impact thanks to reduced VOC emissions. Excellent versatility: the product can be used as a primer, as a topcoat and as a converter for lacquers, adding pastes from the PCA series, creating customized colors and with reference to NCS, RAL, KEMILAC color range



VERSIONS: FFH1325 [OA1325] TRANSPARENT – MATT, 5, 10, 20, 30 gloss – Rev. 2
FFH1325B [OA1325B] WHITE – 10, 20, 30 gloss

SUBSTRATES: Wooden surfaces; pre-composite wood veneer. On MDF, after applying insulation and primer

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: DK160 thinner at 4-6% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1h
TOUCH DRY	2h	2h
STACKABLE	24h	24h
SANDING	6h	6h
COMPLETELY DRY IN	24h	24h
FORCED AIR AT 25°C	4h	4h
OVERCOATING	6h	6h
INTERVAL BETWEEN COATS without sanding	2/4h	2/4h



5-10-25 LT



1330 IDROPAC WATER BASED TOPCOAT

OA1330



SECTORS OF USE:

General uses for indoor. Wide versatility for glass and ceramic applications

SUBSTRATES:

Pre-composite wood veneers; MDF.
Glass; Ceramic

TECHNICAL CHARACTERISTICS:

High quality product, mono and bicomponent, with excellent chemical-physical resistance, excellent adhesion and hiding power.

Excellent versatility: the product can be used as a primer, as a topcoat and as a converter for lacquers, adding pastes from the PCA series



RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs.

On glass: apply a coat of 130/180 g/m2 on the previously cleaned surface.

It can be used as an adhesion primer on glass and ceramic. Overpaintable after 24 hours, without sanding, with different kind of lacquers

VERSIONS: IP1330 [OA1330] TRANSPARENT – 30 gloss – Rev. 0

ILB1330 [OA1330B] WHITE – 30 gloss – Rev. 0

APPLICATION: Possibility of application with spray airbrush, after dilution at 0-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: AD05 adhesion promoter at 2-3% for applications on glass and ceramics.

Possibility of catalyzing at 10% by weight with I3832 [C391P] or with I2655 [C393P] to increase the chemical-physical characteristics

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. Preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1 h
TOUCH DRY	2h	2 h
STACKABLE	24h	24 h
SANDING	-	-
COMPLETELY DRY IN	24h	24 h
FORCED AIR AT 25°C	5h	5h
OVERCOATING	-	-



5-10-25 LT



4030 IDROMATT – NATURAL WOOD EFFECT WATER BASED TOPCOAT



SECTORS OF USE:

General uses for indoor, parquet. Wide versatility

TECHNICAL CHARACTERISTICS:

Bicomponent product, with excellent transparency, surface hardness and soft touch, good chemical-physical resistance and fast drying.
Ultra matt, it keeps the natural appearance of the wood unchanged. Non-toning product

RECOMMENDED COATING SYSTEM:

On previously sanded surface, two coats of 80g/m² are recommended, with light sanding between coats with 280/400 grain

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff

VERSIONS: IM4030 TRANSPARENT – Ultra matt Gloss zero – Rev. 1

SUBSTRATES: Open and closed pore wooden surfaces

APPLICATION: Possibility of application with spray airbrush, after dilution at 0-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Catalyze at 10% by weight with I3832 [C391P] or I2655 [C393P]

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. Preliminary tests are recommended.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.

VERSION	TRANSPARENT	
DUST FREE	45'	
TOUCH DRY	2h	
STACKABLE	12h	
SANDING	4h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	4h	
INTERVAL BETWEEN COATS without sanding		



5-10-25 LT



4100 IDROPAC WATER BASED TOPCOAT



SECTORS OF USE:

General uses for indoor

SUBSTRATES:

Open
pore wooden surfaces; pre-composite wood veneers

TECHNICAL CHARACTERISTICS:

Bicomponent product, with excellent transparency and wetting of the pore, fast drying and surface hardness. Excellent chemical resistance (DIN 68861/1B). Product compliant with EN 71-3 migration of soluble heavy metals. Low environmental impact thanks to reduced VOC emissions

RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs. Recommended cycle with IF4048 primer on previously sanded surface. After drying, sand with 280/400 grain and apply the IP4100 topcoat

VERSIONS: IP4100 TRANSPARENT – 5 gloss – Rev. 1

APPLICATION: Possibility of application with spray airbrush, after dilution at 5-10% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Catalyze at 10% by weight with I2655 [C393P] or I3832 [C391P]. DK160 thinner at 2-5% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. Preliminary tests on particular timber are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	
DUST FREE	1h	
TOUCH DRY	2h	
STACKABLE	24h	
SANDING	8h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	8h	
INTERVAL BETWEEN COATS without sanding	2/4h	



5-10-25 LT



The outcome of the work is under the complete responsibility of the user who must always check in advance the suitability of the product for the specific use, in relation to the application tools, the used surfaces and the ambient conditions of application

4200 IDROMATT – ANTI REFLECTIVE WATER BASED TOPCOAT



SECTORS OF USE:

General uses for indoor in fixing lacquers or for natural effect on wood

VERSIONS: IM4200 TRANSPARENT – Ultra matt Gloss zero – Rev. 3

SUBSTRATES:

Interior furnishings

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

TECHNICAL CHARACTERISTICS:

Bicomponent anti reflective product, with excellent transparency, fast drying, surface hardness and scratch resistance. It guarantees excellent soft touch and very high chemical-physical performance: resistance to contact with hot and cold liquids, self-healing power. In case of superficial scratches, through a treatment with water and heat, the film is regenerated. Possibility of pigmentation with pastes of the PCA series

AUXILIARY PRODUCTS: Catalyze at 15% by weight with I3832 [C391P] or I2655 [C393P]

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. Preliminary tests are recommended

RECOMMENDED COATING SYSTEM:

Apply a coat of 100/130 g/m2 on the previously clean and possibly sanded surface with 320/400 grain

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	
DUST FREE	2h	
TOUCH DRY	4h	
STACKABLE	24h	
SANDING	-	
COMPLETELY DRY IN	48h	
FORCED AIR AT 25°C	4h	
OVERCOATING	No	
INTERVAL BETWEEN COATS without sanding		



5-10-25 LT



1400 IDROFOND WATER BASED PRIMER

FA1400



SECTORS OF USE:

General uses for indoor. Wide versatility

SUBSTRATES:

Wooden surfaces; pre-composite wood veneers

TECHNICAL CHARACTERISTICS:

Mono and bicomponent product, with good chemical-physical resistance, excellent fullness, fast drying, verticality and wetting; good sanding. Excellent versatility: the product can be used as a primer and as a converter to create lacquered primers, adding pastes from the PCA series



RECOMMENDED COATING SYSTEM:

The use of sealer is recommended: IP3567M [ISV407] for woods containing tannins (Iroko, Oak, Chestnut, etc.) or I433C [ISV433] for woods with resins (Fir, Pine, Larch, etc.). Use the product as a primer on previously sanded surfaces. After drying, sand with 280/320 grain and overpray with IP3296MT [OA1310] – IP1311 [OA1311] – FFH1325 [OA1325]

VERSIONS: IF1400 [FA1400] TRANSPARENT - Rev. 1

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I3832 [C391P] or I2655 [C393P] to increase the chemical-physical characteristics. IP3567M [ISV407] + C3568M [C307] or I433C [ISV433] + I433 [C433] sealer.

DK160 thinner at 4-6% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	
DUST FREE	1h	
TOUCH DRY	2h	
STACKABLE	12h	
SANDING	4h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	4h	
INTERVAL BETWEEN COATS without sanding	2/4h	



25 LT



3249MT IDROFOND TIX WHITE WATER BASED PRIMER

FA1400B



SECTORS OF USE:

Indoor furniture. Furniture and furnishings, profiles, turned pieces. Wide versatility in creating fine lacquers

SUBSTRATES:

Wooden surfaces; pre-composite wood veneers; MDF

TECHNICAL CHARACTERISTICS:

Mono and bicomponent product, with excellent fullness and hiding power, good verticality and sanding. Excellent versatility: the product can be used as a primer and as a converter to create lacquered primers, adding pastes from the PCA series



RECOMMENDED COATING SYSTEM:

The use of sealer is recommended: IP3567M [ISV407] for MDF and woods containing tannins (Iroko, Oak, Chestnut, etc.) or I433C [ISV433] for MDF, woods with resins (Fir, Pine, Larch, etc.) and veneers. Apply IFB3249MT [FA1400B] on a previously sanded surface. After drying, sand with 280/320 grain and fix with lacquers made with ILB3296MT [OA1310B] – ILB1311 [OA1311B] – FFHB1325 [OA1325B]

VERSIONS: IFB3249MT [FA1400B] WHITE – Rev. 2

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I2399M [C390P] or I3832 [C391P] to increase the chemical-physical characteristics. IP3567M [ISV407] + C3568M [C307] or I433C [ISV433] + I433 [C433] sealer. DK160 thinner at 4-6% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION		WHITE
DUST FREE		1h
TOUCH DRY		2h
STACKABLE		12h
SANDING		6h
COMPLETELY DRY IN		24h
FORCED AIR AT 25°C		4h
OVERCOATING		6h
INTERVAL BETWEEN COATS without sanding		2/4h



5-10-25 LT



The outcome of the work is under the complete responsibility of the user who must always check in advance the suitability of the product for the specific use, in relation to the application tools, the used surfaces and the ambient conditions of application

1408 IDROFOND WATER BASED PRIMER

FA1408



SECTORS OF USE:

Indoor furniture. Furniture and furnishings, profiles, turned parts. Wide versatility in creating fine lacquers

SUBSTRATES:

Wooden surface; pre-composite wood veneers; MDF

TECHNICAL CHARACTERISTICS:

Mono and bicomponent product, with excellent fullness, good verticality and sanding. The product is used as a primer-converter to make lacquered primers, adding pastes of the PCA series



RECOMMENDED COATING SYSTEM:

The use of sealer is recommended: IP3567M [ISV407] for MDF and woods containing tannins (Iroko, Oak, Chestnut, etc.) or I433C [ISV433] for MDF, woods with resins (Fir, Pine, Larch, etc.) and veneers. Apply IF1408 on a previously sanded surface. After drying, sand with 280/320 grain and fix with lacquers made with IP3296MT [OA1310] – IP1311 [OA1311] – FFH1325 [OA1325]

VERSIONS: IF1408 [FA1408] NEUTRAL – Rev. 0

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I3832 [C391P] or I2655 [C393P] to increase the chemical-physical characteristics. IP3567M [ISV407] + C3568M [C307] or I433C [ISV433] + I433 [C433] sealer. DK160 thinner at 4-6% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	NEUTRAL	
DUST FREE	1h	
TOUCH DRY	2h	
STACKABLE	6h	
SANDING	6h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	12h	
INTERVAL BETWEEN COATS without sanding	2/4h	



25 LT



3277T IDROFOND TIX WATER BASED PRIMER

FA1410



SECTORS OF USE:

General uses for indoor. Wide versatility

SUBSTRATES:

Wooden surfaces; pre-composite wood veneers

TECHNICAL CHARACTERISTICS:

Mono and bicomponent product, with excellent chemical-physical resistance and fullness, good verticality and sanding. Excellent versatility: it can be used as a primer and as a converter to create lacquered primers, adding pastes from the PCA series



RECOMMENDED COATING SYSTEM:

The use of sealer is recommended: IP3567M [ISV407] for woods containing tannins (Iroko, Oak, Chestnut, etc.) or I433C [ISV433] for woods with resins (Fir, Pine, Larch, etc.). Apply the product on a previously sanded surface. After drying, sand with 280/320 grain and fix with IP3296MT [OA1310] – IP1311 [OA1311] – FFH1325 [OA1325] for transparent painting cycles or ILB3296MT [OA1310B] – ILB1311 [OA1311B] – FFHB1325 [OA1325B] for lacquered painting cycles

VERSIONS: IF3277T [FA1410] TRANSPARENT – Rev. 3; IFB3277T WHITE

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 10% by weight with I2399M [C390P] or at 5-10% with I3832 [C391P] or I2655 [C393P] to increase the chemical-physical characteristics.

IP3567M [ISV407] + C3568M [C307] or I433C [ISV433] + I433 [C433] sealer.

DK160 thinner at 4-6% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	WHITE
DUST FREE	1h	1h
TOUCH DRY	2h	2h
STACKABLE	12h	12h
SANDING	6h	6h
COMPLETELY DRY IN	24h	24h
FORCED AIR AT 25°C	4h	4h
OVERCOATING	6h	6h
INTERVAL BETWEEN COATS without sanding	2/4h	2/4h



5-10-25 LT



The outcome of the work is under the complete responsibility of the user who must always check in advance the suitability of the product for the specific use, in relation to the application tools, the used surfaces and the ambient conditions of application

4144 IDROFOND WHITE WATER BASED PRIMER

FA1412B



SECTORS OF USE:

Indoor furniture. Furniture and furnishings, profiles, turned pieces

TECHNICAL CHARACTERISTICS:

Monocomponent product, with excellent fullness, good hiding power, verticality and sanding. Excellent versatility: the product can be used as a primer and as a converter to create lacquered primers, adding pastes from the PCA series



RECOMMENDED COATING SYSTEM:

The use of sealer is recommended: IP3567M [ISV407] for MDF and woods containing tannins (Iroko, Oak, Chestnut, etc.) or I433C [ISV433] for MDF, woods with resins (Fir, Pine, Larch, etc.) and veneers.

Apply IFB4144 [FA1412B] on a previously sanded surface. After drying, sand with 280/320 grain and fix with lacquers made with ILB3296MT [OA1310B] – ILB1311 [OA1311B] – FFHB1325 [OA1325B]

VERSIONS: IFB4144 [FA1412B] WHITE – Rev. 1

SUBSTRATES: Wooden surfaces; pre-composite wood veneers; MDF

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: IP3567M [ISV407] + C3568M [C307] or I433C [ISV433] + I433 [C433] sealer

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION		WHITE
DUST FREE		1h
TOUCH DRY		2h
STACKABLE		6h
SANDING		4h
COMPLETELY DRY IN		24h
FORCED AIR AT 25°C		4h
OVERCOATING		4h
INTERVAL BETWEEN COATS without sanding		2/4h



25 LT



4048 IDROFOND WATER BASED PRIMER



SECTORS OF USE:

General uses for indoor. Open pore painting cycles

SUBSTRATES:

Wooden surfaces; pre-composite wood veneers

TECHNICAL CHARACTERISTICS:

Bicomponent product, with excellent chemical resistance, transparency and fullness, good fast drying, verticality, wetting and sanding.

The product is particularly suitable for open pore wooden surfaces and pre-composite wood veneers

RECOMMENDED COATING SYSTEM:

Use the product as a primer on previously sanded surfaces, dyed or natural.

After drying, sand with 280/400 grain and fix with IP4100 topcoat

VERSIONS: IF4048 TRANSPARENT – Rev. 2

APPLICATION: Possibility of application with spray airbrush, after dilution at 5-15% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Catalyst at 5-10% by weight I3832 [C391P] or I2655 [C393P] to increase the chemical-physical characteristics. Pot life 5-6 hours

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C. For timber such as okumè, iroko and mahoganoids, preliminary tests are recommended

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	
DUST FREE	1h	
TOUCH DRY	2h	
STACKABLE	8h	
SANDING	8h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	8h	
INTERVAL BETWEEN COATS without sanding	1/2h	

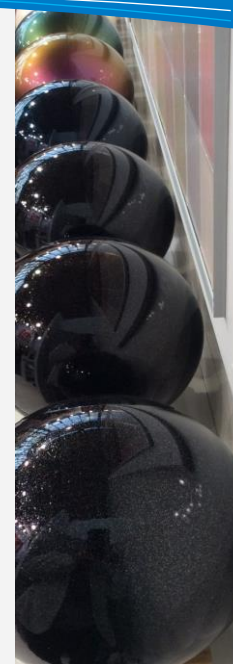
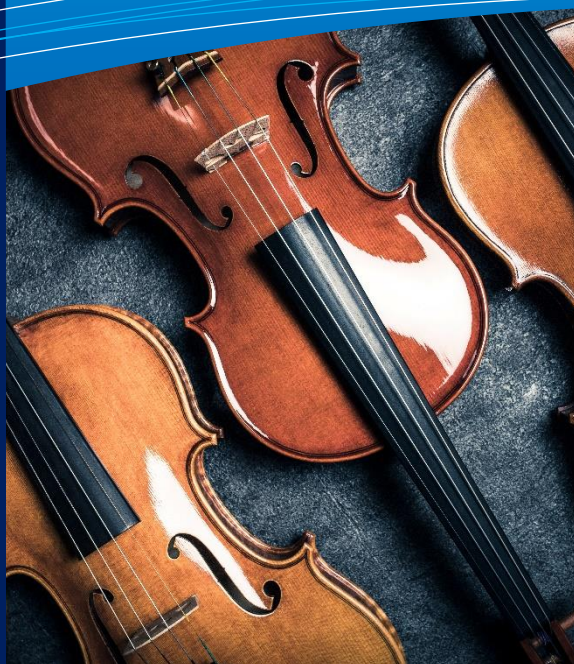


25 LT



1315T IDROLUX TIX GLOSSY WATERBASED TOPCOAT

LA1315



SECTORS OF USE:

General uses for indoor. Special effects fixative

SUBSTRATES:

Wooden surfaces; MDF

TECHNICAL CHARACTERISTICS:

Mono and bicomponent topcoat product, with good gloss, verticality, fast drying and transparency. Suitable for fixing all effects available on the **KEMIART** color range

RECOMMENDED COATING SYSTEM:

The high versatility allows many possible painting cycles, satisfying several needs. Apply a coat of 100/130 g/m² on the previously cleaned and possibly sanded surface with 320/400 grain

VERSIONS: IL1315T [LA1315] TRANSPARENT – Rev. 1

APPLICATION: Possibility of application with spray airbrush, after dilution at 10-20% with demineralized water, and airless/airmix

AUXILIARY PRODUCTS: Possibility of catalyzing at 5-10% by weight with I3801 [C392P] to increase the chemical-physical characteristics. DK160 thinner at 5-8% to decrease viscosity

GENERAL NOTES: Temperature for application between +10°C and +30°C. Store at a temperature between +5°C and +28°C

For more details, please refer to the Technical Data Sheet of the product or contact our technical/commercial staff.

AMBIENT CONDITIONS AT 20°C AND 65% R.H.		
VERSION	TRANSPARENT	
DUST FREE	1h	
TOUCH DRY	2h	
STACKABLE	8h	
SANDING	6h	
COMPLETELY DRY IN	24h	
FORCED AIR AT 25°C	4h	
OVERCOATING	6h	
INTERVAL BETWEEN COATS without sanding	1/2h	



25 LT





VERNICI E COLORANTI

Via dell'Artigianato, 2 - 35010 TREBASELEGHE (PD) - Italy
Tel. +39 049 9385648 - 049 9388042 - Fax +39 049 9385070
www.kemichal.it  info@kemichal.it